

Contract Machining



**Bachhuber Mfg. Corp.**

**ISO 9001:2000**

CERTIFIED



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<http://www.BmcUnloaders.com>



Press Automation

## Tube Component Capabilities

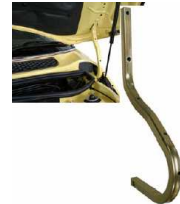
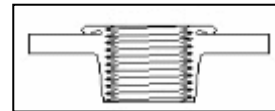
Bachhuber Mfg. Corp. (BMC) is an ISO 9001 certified contract job shop focusing on machining tube components cut to length, miter cut or machined angles, bent to specification, drilled and tapped, and machined to tight tolerances.

### Bending Capabilities:

Tube Bending limits up to 3" OD x 0.109 wall or up to 1-7/8 solid bar. We specialize in production tube bending with supplemental machining. We can machine or miter before and/or after bending depending on tolerance requirements.

### Form Drilling Capabilities:

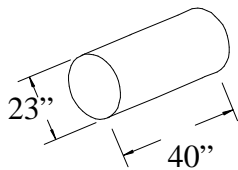
Form drilling is a chipless process that pierces a hole in the sidewall of a tube while creating a bushing and optional ridge collar with the displaced material. This process is used commonly to increase the surface and strength of a cross-tapped hole, as a sleeve for cross member support, or as a way to join components together.



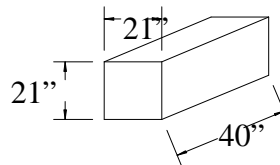
### Machining Capabilities:

Our CNC turning and vertical machining centers give us precise control on our machining resulting in high production of quality parts at competitive prices. Multi-axis work is our specialty with special emphasis on holding unusual shapes and machining difficult materials.

#### Lathe Capabilities



#### Machining Center Capabilities



### Types of Material Machined:

- **Bar Stock:** Rounds, Squares, and Flats made from Steel, Alloy, Stainless, Aluminum, Brass, and Bronze.
- **Tubing:** Rounds, Squares, and Rectangles made from DOM, Butt Welded, ERW, HR, and CD Seamless.



\* CNC Machining

\* Press Unloaders

\* Blank Feeders

\* Multi-Axis is our specialty

